

## 4.0 SAFETY AUDIT

### YEAR 1985

1. SPIC, Tuticorin, Tamil Nadu,.
- 2..Mangalore Chemicals & Fertilizers Ltd., Mangalore

### YEAR 1986

- 1.Zuari Agro Chemicals, Fertilizer Plant, Goa,
- 2.Fertilizer Corporation of India Ltd., Talcher Unit
- 3.Tuticorin Alkali Chemicals and Fertilizers Ltd., Tuticorin, Tamilnadu

### YEAR 1987

- 1.Ambuja Petrochemicals, Pthallic Anhydride Plant, Hyderabad
- 2.Punjab National Fertilizers, Naya Nangal, Punjab.
- 3.Neyveli Lignite Corporation Ltd., Fertilizer Factory, Neyveli, Tamil Nadu.
- 4.Dhargadhara Chemical Works (DCW), Arumuganeri, Tamil Nadu
- 5.Fertilizer Corporation of India Ltd., Gorakhpur Unit

### YEAR 1988

- 1.IFFCO, Fertilizer Factory, Phulpur
- 2.Chemcrown, Ammonium Nitrate and Nitrite Plant, Chennai
- 3.SPIC - Heavy Chemicals Division, Chennai
- 4.Ballarpur Industries Ltd, Caustic Soda and Phosphoric Acid Plants,
- 5.Thirumalai Chemicals, Pthallic and Maleic Anhydride Plants, Ranipet, T.N
- 6.Lipton India Limited, Oil Hydrogenation Plant, Tiruchirappalli, Tamil Nadu

### YEAR 1989

- 1.Neyveli Lignite Corporation Ltd., B & C Plant, Neyveli, Tamil Nadu
- 2.EID Parry, Fertilizer Unit, DAP Plant, Chennai
- 3.Shasun Drugs, Manufacturing Unit, Pondicherry.
- 4.Balmer Lawrie & Co., Ltd., Leather Chemicals, Fine Chemicals etc. Chennai
- 5.TANFAC, Aluminium Flouride Plant, Cuddalore, Tamil Nadu.
- 6.Punjab Alkalies and Chemicals Ltd., Caustic Soda Plant, Naya Nangal, Punjab

### YEAR 1990

- 1.Tamil Nadu Petroproducts Ltd., LAB Plant, Chennai
- 2.KRIBHCO, Captive Power Plant, Surat, Gujarat
- 3.Chemfab Alkalies Limited,Caustic Soda Plant, Pondicherry,.
- 4National Fertilizers Limited, Vijaipur Unit

### YEAR 1991

- 1.Tuticorin Alkali Chemicals and Fertilizers Ltd., Pesticide Plant, Trichirapalli
- 2.Southern Petrochemical Industries Corporation, Tuticorin
- 3.JBF Industries Ltd., Pondicherry.

- 4.Tamilnadu Newsprint and Papers Ltd., Kagithapuram, Tamilnadu
- 5.Sri Ram Fibres Ltd., Nylon Plant, Chennai.
- 6.Essar Steel, Natural Gas System, Hazira , Gujarat.
- 7.Tuticorin Alkali Chemicals and Fertilizers Ltd., Tamilnadu

#### **YEAR 1992**

- 1.DCW Limited, Caustic Soda & PVC Divisions, Sahupuram, Tamilnadu
- 2.Nagarjuna Fertilizers and Chemicals Ltd., Kakinada
- 3.TANFAC, Aluminium Fluoride Plant, Cuddalore, Tamil Nadu
- 4 SPIC - Heavy Chemicals Division, Chennai
- 5.Bharat Heavy Electricals Limited, Seamless Steel Tube Plant and MHD Centre, TN

#### **YEAR 1993**

- 1.Gujarat State Fertilizers Company Ltd., Ammonia, Urea, Melamine & Caprolactum plants, Vadodara, Gujarat
- 2.Gujarat Heavy Chemicals Ltd., Soda Ash Plant, Veraval.
- 3.Manali Petrochemical Limited, Chennai,.
- 4.Kothari Sugars and Chemicals Ltd., Petrochemical Plant, Karaikal.
- 5.Spartek Granites Ltd., LPG Storage, Gudapakkam, Tamil Nadu
- 6.Ballarpur Industries Ltd (BILT), Caustic Soda Plant, Yamuna Nagar, Harayana.
- 7.B ILT, Caustic Soda and Phosphoric Acid Plants, Binaga, Karnataka
- 8.EID Parry, Fertilizer Unit, DAP Plant, Chennai

#### **YEAR 1994**

- 1.Godavari Fertilizers and Chemicals Limited, Plant and Storage Terminal,.
- 2.Gujarat State Fertilizers Company Limited (Polymers Unit), Vadodara,.
- 3.Essar Steel, Steel-I Complex, Hazira, Surat,

#### **YEAR 1995**

- 1.Fertilizer Corporation of India Limited, Ramagundam Unit.
- 2.Vanavil Dyes and Chemicals Limited, Cuddalore, Tamilnadu
- 3.Chemagro International Ltd., Srikakulam, Andhra Pradesh
- 4.Tuticorin Alkali Chemicals and Fertilizers Ltd,Tuticorin, Tamilnadu,.
- 5.Global Boards Ltd., Mahad, Raigad Dist., Maharastra
- 6.Vikram Ispat, Sponge Iron Plant, Village Salav, Maharastra
- 7.SPIC Heavy Chemicals Division, Manali, Chennai
- 8.Kothari Sugars and Chemicals Limited., Polybutylene Plant, Chennai
- 9.Kothari Sugars and Chemicals Limited., (ONCB/PNCB),Karaikal
- 10.Balaji Distilleries, Chennai.

### YEAR 1996

- 1.Tata Chemicals Limited, (Fertilizer Division), Babrala, U.P.,
2. Tamilnadu Petroproducts Limited, Epichlorohydrin Plant, Manali, Chennai
- 3.Nagarjuna Agrichem Limited, Monocrothopas and Asphalt Plant.
- 4.Pond's India Limited, Personal Products Division, Chromepet , Chennai.
- 5.Chemfab Alkalis Limited, Kalapet, Pondicherry
- 6.Fertilizer Corporation of India Limited, Talcher Unit
- 7.Gujarat State Fertilizers Company Limited (Polymers Unit), Vadodara
- 8.Pond's India Limited - Shoe Unit, Tindivanam
- 9.Pond's India Limited - Mushroom Unit, Ooty
- 10.Pond's India Limited - Thermometer Factory, Kodaikanal
- 11.Pond's India Limited - New Industrial Undertaking, Pondicherry
- 12.Pond's India Limited - Shoe & Cosmetics Units, Pondicherry
- 13.Grasim Industries Limited, Pulp and Fibre Division, Mavoor, Kerala
- 14.Indo Gulf Fertilisers and Chemicals Corporation Limited, Jagdishpur
- 15.DCW Limited, Caustic Soda & PVC Divisions, Sahupuram, Tamilnadu
- 16.Pond's India Limited, Head Office in Chennai.
- 17.Hyderabad AFS
18. Trivandrum AFS

### YEAR 1997

- 1.Birla Copper, Bharuch, Gujarat, . (Precommissioning Safety Audit)
- 2.Balmer Lawrie & Company Limited, Leather Chemicals Division, Chennai .
- 3.Balmer Lawrie & Company Limited, AOFA Division, Manali, Chennai
- 4.BPL US West Cellular Limited, Electronic Exchange, Coimbatore,
- 5.SPIC Pharmaceuticals Division, Cuddalore, TN
- 6.Gujarat State Fertilizers and Chemicals Limited, Sikka Unit, Gujarat.
- 7.Gujarat State Fertilizers and Chemicals Limited, Fibre Unit, Kosamba, Gujarat.
- 8.EID Parry (India) Limited, Compound Fertilizer Factory, Chennai,

### YEAR 1998

- 1.Ind-Ital Chemicals Limited, Madhavaram, Chennai
- 12.Cairn Energy (India) Pty Limited, Ravva Field,AP (Electrical Safety Audit)
- 3.BPL US West Cellular, Electronic Telephone Exchange, Cochin, Kerala,
- 4.BPL US West Cellular, Electronic Telephone Exchange, Pune, Maharastra
- 5.EID Parry (I) Ltd., Sugar Unit, Nellikuppam,TN,.
- 6.Nicholas Piramal (I) Ltd., Bulk Drug Division, A P
- 7.Gujarat State Fertilizers and Chemicals Ltd., Vadodara, 1998
- 8.Gujarat State Fertilizers and Chemicals Ltd., Polymer unit, Vadodara, 1998
- 9.Balmer Lawrie & Company Limited, Grease Division, Manali, Chennai, 1998.
- 10.Balmer Lawrie & Company Limited, Barrel Division, Manali, Chennai, 1998
- 11.Indian Additives Limited, Manali, Chennai
- 12.Tamil Nadu Petroproducts Limited, LAB Plant, Manali, Chennai
- 13.Trichy Flour Mill, Tiruchirappalli, TN
- 14.Sahayamatha Salt Refinery, Tuticorin, Tamil Nadu
- 15.SR Chemicals and Cosmetics Limited, Kanpur

16. Gold Seal Limited, Indore, MP
17. Super Salts Limited, Jambusar, Gujarat
18. Western India Sea Brines (P) Limited, Gandhidham, Gujarat.

#### **YEAR 1999**

1. Shaw Wallace & Company Limited, Super Phosphate Plant, Chennai
2. Tuticorin Alkali Chemicals and Fertilisers Limited, Tuticorin, TN
3. NTPC Combined Cycle Power Project, Kayamkulam, Kerala,
4. Indian Farmers & Fertilisers Co-operative (IFFCO) Limited, Kalol, Gujarat
5. SPIC Organics Limited, Manali, Chennai.
6. Bharat Petroleum Corporation Limited, Tondiarpet Installation, Chennai
7. KRIBHCO, Fertilizer Plant, Surat, Gujarat
8. Indian Rayons and Industries Limited, Rayon Division, Veraval, Gujarat
9. Balcke-Durr and Wabag Technologies Limited, Chennai (Office Safety)
10. Finolex, Industries Limited, VCM and PVC Plants, Ratnagiri, Maharashtra

#### **YEAR 2000**

1. Ballarpur Industries Limited (BILT), Unit: Shree Gopal, Yamuna Nagar, Haryana
2. Orchid Chemicals & Pharmaceuticals Limited, Alathur, TN
3. Indian Farmers & Fertilisers Co-operative (IFFCO) Limited, Aonla Unit, U P
4. Eagle Flask Industries, Chennai, TN
5. Manali Petrochemical Limited, Manali, Chennai
6. Indian Farmers & Fertilisers Co-operative (IFFCO) Limited, Phulpur, U. P.
7. EID Parry (I) Ltd., Compound Fertilizer Factory, Ennore, Chennai
8. DSQ Biotech Limited, Cuddalore, TN

#### **YEAR 2001**

1. Addison Paints & Chemicals Ltd., Chennai
2. Tata Chemicals Ltd., Mithapur
3. Tata Chemicals Limited, Whole Complex at Mithapur, Gujarat
4. Tata Chemical Limited, Fertilizer Division, Babrala, UP
5. EID Parry (I) Ltd., Compound Fertilizer Factory, Ennore, Chennai
6. SRF Limited, Fluorochemicals Division, Bhiwadi, Rajasthan
7. Nirma Limited, Linear Alkyl Benzene Plant, Alindra, Gujarat
8. GE (General Electric) Nouvo Pignone, Combined Cycle Cogeneration Power Plant, Haldia, W.B.
9. GE International, IPCL Complex, Combined Cycle Cogeneration Power Plant, Dahej, Gujarat.
10. GE Energy Services, Power Plant, Combined Cycle Cogeneration Power Plant, Jhagadia, Gujarat,

#### **YEAR 2002**

1. Kothari Sugars and Chemicals Ltd., 2
2. SPIC Pharmaceuticals Limited, Cuddalore
3. Tamilnadu State Apex Cooperative Bank, Chennai, Electrical Safety Audit,
4. Indo Matsushita Appliances Co. Ltd., Sholavaram Village, Electrical Safety Audit

- 5.Ministry of Environment and Forest, New Delhi
- 6.Finolex Industries Limited, PVC Plant, Ratnagiri, Maharashtra,
- 7.EID Parry (I) Ltd., Compound Fertilizer Factory, Ennore, Chennai,
- 8.Hindustan Lever Limited, Foods Factory, Trichy,
- 9.Bharat Petroleum Corporation Limited, Tondiarpet,
- 10.Manali Petrochemicals Ltd., Plants II & Chennai,.
- 11 Tamilnadu Petroproducts Ltd., Chennai
- 12.M.K.Electric India Ltd., Chennai
- 13.Flomagas India Ltd, Chennai.
- 14.Cairn Energy India Pty. Limited, Vishakapattinam, A.P
- 15.PSEG PPN Operations Pvt Ltd., Thirukadaiyur, Tamilnadu
- 16.Indian Farmers Fertilizer Co-operative Limited Aonla Unit
- 17.Indian Farmers Fertilizer Co-operative Limited Kandla Unit
- 18.Indian Farmers Fertilizer Co-operative Limited, Phulpur Unit, Allahabad, U.P.
- 19.Indo-Gulf Fertilizers and Chemicals Corpn. Ltd., Jagdishpur
- 20.Manali Petrochemicals Limited, Manali,
- 21.Owens Brockway (India) Limited, Pondichery
- 22.Arvind Mills, Ahmedabad,.
23. Arvind Mills Naroda E H S Audit .

### YEAR 2003

- 1.SPIC PHARMA, Cuddalore
- 2.Addisons Paints & Chemicals Limited, Sembium
- 3.Autolec Gummidipoondi
- 4.Kothari Sugars and Chemicals Limited, Polyisobutylene Plant, Chennai.
- 5.GMR Technologies & Industries Limited (Sugar Division), Srikakulam, A.P
- 6.Paradeep Phosphates Limited, Paradeep, Orissa
- 7.Manali Petrochemical Limited, Plants I & II, Manali, Chennai,
- 8.Neyveli Lignite Corporation Limited, Thermal Power Station I & Expansion, Neyveli. T.N.
- 9.Indian Farmers Fertiliser Cooperative Limited, Aonla Unit, UP
- 10.Indian Farmers Fertiliser Cooperative Limited, Phulphur Unit, UP
- 11.Hindalco Industries Limited, Renuagar Power Division, Renuagar, UP
- 12.Indian Rayon Industries Ltd., Veraval, Gujarat
- 13.Rani Seethai Aachi Hall, Office & Building Safety Audit, Chennai
- 14.SRF Limited, Industrial Synthetics Division, Chennai
- 15.Bharat Aluminium Company Limited (BALCO), Korba
- 16.Chemfab Alkalis Limited, Chlor-Alkali Plant, Pondicherry
- 17.Chemical Terminal Trombay Limited, Mumbai
- 18.DCW Limited, VCM Installation & Sahapuram Plants, TN
- 19.Engelhard Environmental Systems (India) Pvt. Ltd., Maraimalai Nagar
- 20.Audco India Limited, Fire Safety Audit
- 21,Hyundai Motors Limited, Sriperumbudur
- 22.Computer Age Management Services Pvt. Ltd., Office & Building Safety Audit, Chennai
- 23.DCW Sahapuram S H E Audit

#### YEAR 2004

- 1 Indo Gulf Fertilisers Limited, Jagadishpur, U.P
2. BPL Coimbatore. T.N
3. Albox Digwal
4. EID Parry India Limited,
5. DCW Limited, Sahupuram, T.N
6. Chemplast Sanmar Limited, Alathur . Chennai
7. Kerala Minerals & Metals Limited
8. Nagarjuna fertilizers, Kakinada, A.P.
9. Manali Petrochemicals Limited, Manali, Chennai, Plant-I
10. Manali Petrochemicals Limited, Manali, Chennai, Plant-II
11. Chemplast Sanmar Limited, Mettur Dam, Plant-I
12. Chemplast Sanmar Limited, Mettur Dam, Plant-II
13. Chemplast Sanmar Limited, Mettur Dam, Plant-III
14. Dishman Pharmaceuticals Limited, Ahmedabad, Naroda
15. Dishman Pharmaceuticals Limited, Ahmedabad, Bavla
16. Kothari Sugars and Chemicals Ltd., Manali
17. Sterlite Industries, Tuticorin. (Inspection of Acid Tankers.)

#### YEAR 2005

- 1 BPCL, Petroleum Depot at Tondiarpet, Chennai
2. Manali Petrochemicals Limited, Manali, Chennai, Plant-I
3. Manali Petrochemicals Limited, Manali, Chennai, Plant-II
4. EID Parry India Limited ,Pettavaithalai
5. Eid Parry India Limited, Pugalur,
6. Tamilnadu NewsPrint Limited,
7. Cairn Energy Explosive Magazine -Yanam
8. Indian Farmers Fertilisers Co operative Limited Phulpur .
- 9..Finolex Industries Limited, Ratnagiri
10. Sundarm Fasteners Limited, Autole Bearing Plant Chennai
11. SRF Gummidipoondi,
12. Chemplast Sanmar Limited, Mettur Dam, Plant-I
13. Nagarjuna Fertilisers and Chemicals Limited,
14. Nichlos Piramal India Limited Plant II & III
15. Hindustan Liver Limited, Kurnool,
16. TANFAC , Cuddalore
17. Sundarm Fasteners Limited, Chennai
18. Tuticorin Alkali chemicals and Fertilisers Limited, Tuticorin
19. Indo Gulf Fertilisers Limited, Jagadishpur, U.P
20. DCW Limited, Sahupuram, T.N
21. DCW VCM Installation
22. Tata chemicals Limited Mithapore
23. Tagros Chemicals India Limited, Cuddalore
24. Nagarjuna Fertilisers and Chemicals Limited, Kakinada. A.P

#### YEAR 2006

1. Chemplast Sanmar Limited, Mettur Dam, Plant-I.
2. Chemplast Sanmar Limited, Mettur Dam, Plant-II
3. Chemplast Sanmar Limited, Mettur Dam, Plant-III
4. Finolex Industries India Limited Process Safety Audit
5. Bharat Petroleum Corporation Limited Petroleum Terminal at Karur

6. Indian Farmers Fertilisers Co operative Limited, Phulpur
7. Orchid Chemicals & Pharmaceuticals Limited, , Alathur, Chennai
8. Hindustan Lever Limited, Perfumes Storage Pondichery,
9. Englehard, Maraimalinagar
- 10 Sundarm Fasteners Limited, Autolec, Chennai

#### YEAR 2007

1. Sterlite Industries (I) Limited, Tuticorin
2. Bharat Petroleum Corporation Ltd, Petroleum Depot, Tondiarpet, Chennai
3. Paradeep Phosphates Limited, Paradeep Orissa
4. Mangalore Chemicals and Fertilisers Limited, Karnataka
5. Chemplast Sanmar Industrial Alcohol Plant II
6. Thermax , Madras Cements Plant (Alathiyur) T.N.
7. Manali Petrochemicals Ltd., Manali., Chennai.
- 8 .Kothari Petrochemicals Ltd., Manali, Chennai (Snap S.A.)
9. Chemplast Sanmar Plant I, T.N.
- 10.Chemplast Sanmar Plant III T.N.
- 11.Valeo Friction Ltd., Sengundram, Chennai.
- 12.Essar Group Mumbai
- 13.Essar Group- RUIA House, Mumbai.
- 14.Ganga Foundations, Perambur, Chennai ( Construction Safety)
- 15.IFFCO, Phulpur
- 16.Parryware Roca, Ranipet. T.N.
- 17.Finolex Industries, Ratnagiri, Maharashtra.
- 18.Fouryes TQM Consultants, Chennai
- 19 Cairn Energy India Pty.Ltd., (HSE) for Patel Petrochemicals Ltd., Vadodara
- 20.Safety Study. Sandoz/ Maharashtra.
- 21.ST-CMS, Uthangal/T.N. SHE audit. 250 MW- LFPP)
- 22.Cairn Energy India Pty.Ltd., (HSE) Nandurbar/Gujarat.
- 23.Cairn Energy India Pty.Ltd., (HSEfor Tejas Co.Pvt.Ltd., Bijapur/ K.Nataka.
- 24.Orchid Chemicals, Alathur , T.N. ( Safety Assessment Audit)
- 25.St-CMS Uthangal E H & S Audit

#### YEAR 2008

- 1.Rohm & Hass, Kancheepuram, T.N.
- 2.BHEL, Seamless Tube Plant, Trichy. T.N.
- 3.Thermax India, Construction Safety. Mettur, T.N.
- 4.DCW LTD Sahupuram, T.N.
- 5.Tamilnadu Petroproducts Ltd.,, Manali, Chennai.
- 6.FLSmidth Pvt.Ltd., Egatoor, Kelambakkam, Chennai.
- 7.Chemplast Sanmar, Karaikal, T.N.
- 8.ManaliPetrochemicals Ltd, Manali., Chennai Plant I & II
- 9.BASF Catalysts Pvt.Ltd., Maraimalainagar, .T.N
- 10.Indo Gulf Fertilisers Ltd., Jagdishpur, U.P.
- 11.Solaris Chemtech Ltd., BILT, Karnataka
- 12.Cairn Energy India Pty.Ltd., (HSE) for Varun Enterprises.
- 13.Chemplast Sanmar, Mettur Dam- T.N.
- 14.Hydro S & S Industries, Puducherry.
- 15Chemplast Sanmar, Industrial Alcohol Plant- Panruti- T.N.

## **YEAR 2009**

- 1.Cairn India Ltd., Barmer, Rajasthan (**Road Transport Safety Audit**)
- 2.ABAN Power Company, Tanjore- TN
- 3.Ganga Foundation Ltd., Perambur, Chennai.
- 4.DCW Limited, Sahupuram, Main Plant & VCM Installation-Tuticorin/T.N
- 5.Indo Gulf, Jagdishpur/ U.P.
- 6.BASF, Maraimalainagar, Chennai.